

DETAIL OF REINF. PAD

NOTES :

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
2. GASKET MATERIAL :
A). NOZZLE GASKET : SPIRAL WOUND (14.5)
-FILLER : FLEXIBLE GRAPHITE -INNER RING : C.S
-HOOP : 316 S.S -OUTER RING : C.S

3. ALL FILLET WELDS SHALL BE SUBJECTED TO NON-DESTRUCTIVE TESTING (NDT) USING LIQUID PENETRANT TESTING (PT) IN ACCORDANCE WITH APPLICABLE STANDARDS.

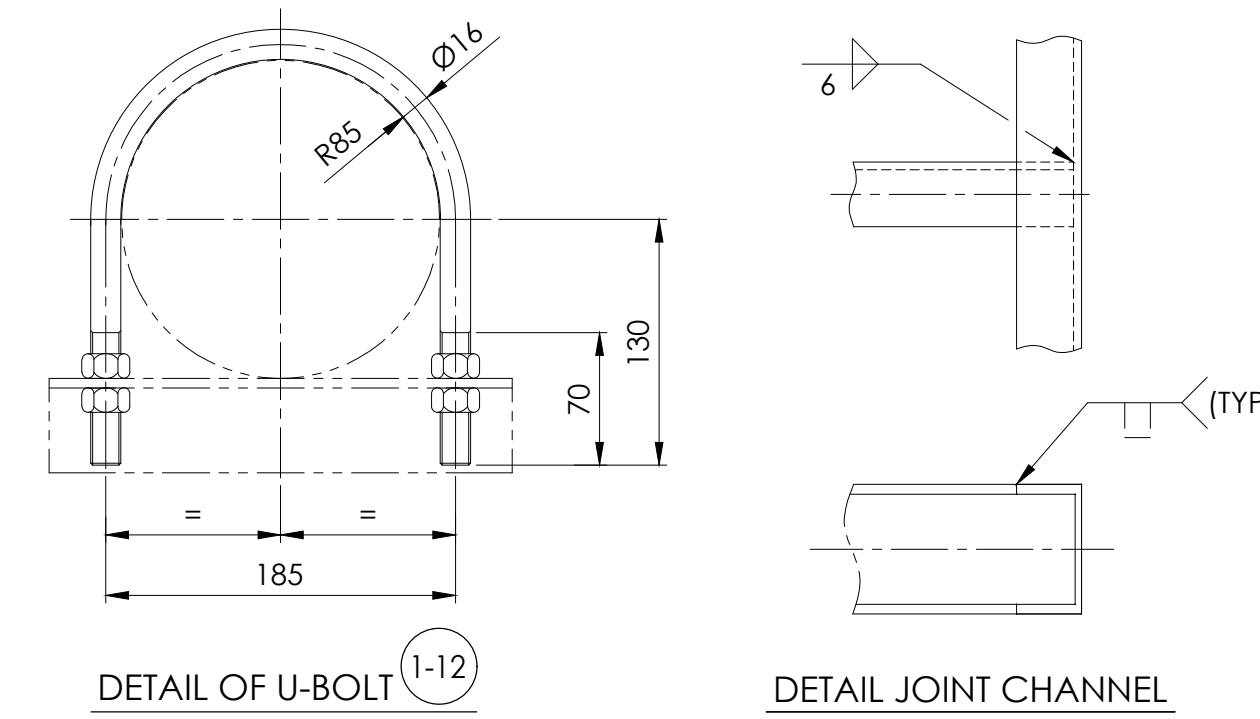
3	-3	REINF. PAD	ASTM A36	1			t8	
	-2	NOZZLE NECK	ASTM A106 Gr.B	1			10" SCH.80	
	-1	FLANGE	ASTM A105	1			10" ASME #150 S.O.R.F	
2	-3	REINF. PAD	ASTM A36	2			t8	
	-2	NOZZLE NECK	ASTM A106 Gr.B	2			6" SCH.80	
	-1	FLANGE	ASTM A105	2			6" ASME #150 S.O.R.F	
	-13	STUD BOLT/2NUTS	ASTM A36	8			3/4" UNCx100L	F
	-12	U-BOLT/2NUTS	ASTM A36	2			M16 (6")	
	-11	REINF. PAD	ASTM A36	2			t8	
	-10	SUPPORT CHANNEL	ASTM A36 OR EQ.	2			[100x50x5x7.5	
	-9	SUPPORT CHANNEL	ASTM A36 OR EQ.	2			[100x50x5x7.5	
	-8	REINF. PAD	ASTM A36	1			t8	
	-7	NOZZLE NECK	ASTM A106 Gr.B	1			6" SCH.80	
	-6	ELBOW 90° L.R	ASTM A234 Gr.WPB	1			6" SCH.80	
	-5	NOZZLE NECK	ASTM A106 Gr.B	1			6" SCH.80	
	-4	FLANGE	ASTM A105	1			6" ASME #150 S.O.R.F	G
1	-3	GASKET	NOTE 2	1		B	t5 ASME #150 R.F	
	-2	NOZZLE NECK	ASTM A106 Gr.B	1			6" SCH.80	
	-1	FLANGE	ASTM A105	1			6" ASME #150 S.O.R.F	
ITEM NO.		NAME OF PART		QTY	CONST.& 2 YEARS COMML. OPER.	UNIT (EA)	REMARKS	
PART CODE		MATERIAL						SPARE

(1) SET TO BE MANUFACTURED

Document / Drawing Review Status	
<input type="checkbox"/>	Proceed, no exception taken
<input type="checkbox"/>	Proceed subject to incorporation of changes indicated. Revise & Re-Submit
<input type="checkbox"/>	Do not proceed. Undertake changes noted and re-submit
<input type="checkbox"/>	Review not required work may proceed

IMPORTANT
 Acceptance with or without comments of vendor's drawing or documents shall not relieve the vendor from complying with all terms, conditions, codes, standard & requirements of order & specification. Re-submit when a revision is made to the drawing or document by the manufacture or by sub-sequent.

Sign: _____ By: _____ Date: _____



REVISIONS												
B	04/05/26		ISSUED FOR APPROVAL		INK	HER	DS	HK	MS	-		
A	26/02/26		ISSUED FOR APPROVAL		INK	HER	DS	HK	MS	-		
REV	DATE		DESCRIPTION		DRN	CKD	DESIGN ENG	LEAD ENG	PROJ APP	CLIENT APP'D		



	NAME	DATE
DRAWN	INKO	26/02/26
CHECKED	-	-
DESIGN ENG	-	-
LEAD ENG	-	-
PROJ APP'D	-	-
CLIENT	-	-



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TITLE	POBOYO 2000 TPD EXPANSION PROJECT FILTER PRESS AREA TAILING THICKENER OVERFLOW TANK (4840-TK-120) DETAIL OF SHELL NOZZLE
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PLOT SCALE
AS-SHOWN

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CLIENT NUM HNZ-V-PT006108-4840-STR-DWG-105		
PROJ NUM E2602	SHT: 1 OF 1	
MARK NUM -	DRG NUM E2602-4840-DWG-105	REV B

